

# Kempact MIG 2530



## TECHNICAL SPECIFICATIONS

### Kempact MIG 2530

Product code	621853002
Connection voltage 3~ 50/60 Hz	380-440 V $\pm$ 10%
Fuse (delayed)	16 A
Output 40% ED	250 A/26.5 V
Output 60% ED	207 A/24 V
Output 100% ED	160 A/22 V
Open circuit voltage	30-45 V
Welding range	20 A / 15 V- 250 A / 26.5 V
Gun connection	Euro
Filler wire sizes (Fe solid)	0.6...1.0
Filler wire sizes (Fe cored)	0.9...1.2
Filler wire sizes (Al)	0.9...1.2
Filler wire sizes (CuSi)	0.8...1.0
Wire spool diameter, max.	300 mm
Wire feed speed adjustment	1...18 m/min
Wire spool weight, max.	15 kg
Wire feed mechanism	4-roll
Standards	IEC/EN 60974-1, IEC/EN 60974-5, IEC/EN 60974-10
Weight (no accessories)	20 kg
External dimensions LxWxH	580 × 280 × 440
Degree of protection	IP23S
Operating temperature range	-20 ... +40 °C