

Kempact 323R



TECHNICAL SPECIFICATIONS

Kempact 323R

Product code	Kempact 323R, FE 32, 3.5 m - P2211 Kempact 323R, FE 32, 5.0 m - P2212 Kempact 323R, FE 35, 3.5 m - P2260 Kempact 323R, FE 35, 5.0 m - P2261
Connection voltage 3~ 50/60 Hz	400 V \pm 15%
Fuse (delayed)	10 A
Open circuit voltage	40V
Welding range	10 V/20 A–32.5 V/320 A
Filler wire sizes (Fe solid)	0.8...1.2 mm
Filler wire sizes (Fe cored)	0.8...1.2 mm
Filler wire sizes (Ss)	0.8...1.2 mm
Filler wire sizes (Al)	1.0...1.2 mm
Wire feed speed adjustment	1.0 - 20.0 m/min
Standards	IEC 60974-1, IEC 60974-5, IEC 60974-10
Weight (no accessories)	44 kg
External dimensions LxWxH	623 × 579 × 1070 mm
Degree of protection	IP23S
Operating temperature range	-20...+40 °C